



Assembly Instructions

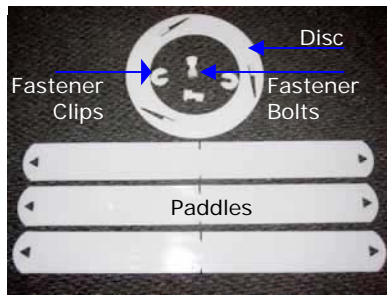
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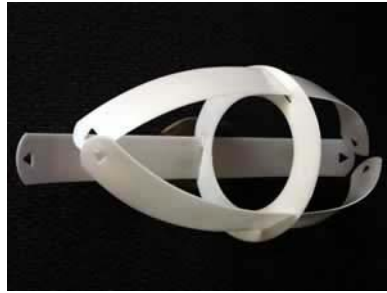
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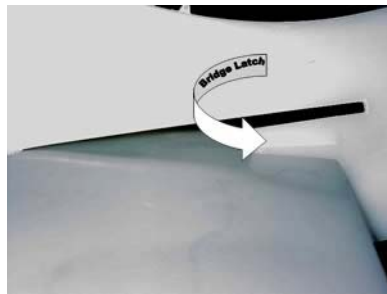


PARTS LIST:

(3) Paddles, (1) Disc, (2) Fastener Clips,
(2) Fastener Bolts



STEP 1: Insert the three paddles through the slots in the disc so that the longest notch in the paddle is on the same side as the bridge snap latch, located at each disc slot. See illustration at Step 2.



STEP 2:

Once the three paddles are inserted, slip the short notch in the paddle back over the disc, and then SNAP the long notch up over the bridge snap latch.. Repeat for remaining paddles.



STEP 3: Bend the paddles to join at either end and insert the triangular side of one Fastener Bolt through the triangular holes in the paddles, from the outside.



STEP 4: Once all three paddles on one end are fitted over the top triangle, snap the Fastener Clip into place on the inside, between the stacked paddles and the triangular end of the Fastener Bolt. Repeat for the opposite end, but stack the paddles in the opposite order so that the inside paddle on the first end, becomes the outside paddle on the second end, the middle paddle stays the same, and the outside paddle on the first end becomes the inside paddle on the second end.



STEP 5: Your assembly of the Surge Buster™ Tie-Down System is complete and ready for installation through the manhole of your liquid tank.